



**Product Data Sheet &  
General Processing Conditions**

**RTP 204 A FR UV  
Nylon 6 (PA)  
Glass Fiber  
Flame Retardant  
UV Stabilized**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Primary Additive	25 %	25 %	
Specific Gravity	1.63	1.63	D 792
Molding Shrinkage			
1/8 in (3.2 mm) section	0.0020 - 0.0040 in/in	0.20 - 0.40 %	D 955
Water Absorption, 24 hrs @ 23°C	1.300 %	1.300 %	D 570

**MECHANICAL**

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	1.6 ft-lbs/in	85 J/m	D 256
unnotched 1/8 in (3.2 mm) section	13.0 ft-lbs/in	694 J/m	D 4812
Tensile Strength	18000 psi	124 MPa	D 638
Tensile Elongation	2.0 - 3.0 %	2.0 - 3.0 %	D 638
Tensile Modulus	1.50 x 10 <sup>6</sup> psi	10342 MPa	D 638
Flexural Strength	29000 psi	200 MPa	D 790
Flexural Modulus	1.00 x 10 <sup>6</sup> psi	6895 MPa	D 790
Hardness			
Rockwell, R	119	119	D 785

**ELECTRICAL**

Volume Resistivity	> 1E14 ohm.cm	> 1E14 ohm.cm	D 257
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**THERMAL**

Deflection Temperature			
@ 264 psi (1820 kPa)	380 °F	193 °C	D 648
@ 66 psi (455 kPa)	410 °F	210 °C	D 648
Ignition Resistance*			
Flammability**	V-0 @ 1/16 in	V-0 @ 1.5 mm	D 3801

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

\*\* Values per RTP Company testing.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	470 - 535 °F	243 - 279 °C
Mold Temperature	130 - 200 °F	54 - 93 °C
Drying	2 hrs @ 180 °F	2 hrs @ 82 °C
Moisture Content	0.20 %	0.20 %
Dew Point	0 °F	-18 °C

**PROCESSING NOTES**

Desiccant Type Dryer Required.